

THURSDAY, SEPTEMBER 16, 2021 – BREW, COAL & STEAM ADVENTURE  
IN CENTRAL PENNSYLVANIA

- 7:15 AM - leave Kohl's, Westminster (Rt. 140 & Market Street)
- 7:45 AM - leave Royal Farms, Littlestown (Rt. 97 – Behind & Away from Store)
- 9:45-11:45 - Guided tour & tasting at **Yuengling Brewery** (Pottsville, PA), America's oldest brewery, spanning over 185 years, which has been continuously family-owned and operated since 1829. Experience nearly 200 years of American brewing history, discover the famous hand-dug caves that were used for beer fermentation before refrigeration, and see the iconic brew house with its breath-taking stained-glass ceiling on this unique tour. (NOTE: Please remember this is a working and actively running brewery. You will encounter a real manufacturing environment. All tour visitors must wear completely closed shoes - no sandals, flip flops, clogs, Crocs, or anything with openings around your foot is acceptable; sneakers are recommended. During the tour, visitors may experience sudden changes in temperature throughout the brewery & may experience elevated noise levels in various departments. Please note the tour is not wheelchair accessible, be prepared to walk stairs. Valid ID is required for anyone participating in the sampling after the tour.)
- 12:00-1:30 - Lunch on own in historic Pottsville (various eateries to choose from)
- 2:15-4:15 - **Coal Mine tour & Steam Train ride** at the **Pioneer Tunnel Coal Mine** (Ashland, PA) – Pioneer Tunnel is a horizontal drift mine which runs 1800 feet straight into the side of the Mahanoy Mountain. Make the trip inside the underground anthracite coal mine in comfort, riding in open mine cars pulled by a battery-operated mine motor. Deep inside the mine, you will alight from your car and follow your miner-guide as they explain how coal is mined, will point out the numerous coal seams, and describe various configurations of passageways, some cut from solid rock in order to reach the coal. There are storyboards inside the mine depicting the mining operation.

Then, travel back through time on an old-time narrow-gauge steam locomotive, the *Henry Clay*. Built in the 1920s, the *Henry Clay* takes you on a scenic three-quarter mile ride around the side of Mahanoy Mountain to show you another kind of mining called strip mining. Visit the Mammoth Stripping, an area where an unusually thick seam of anthracite known as the Mammoth Vein outcrops to the surface of the earth. Here, in days gone by, monstrous steam shovels ripped out millions of tons of coal



**RILL'S BUS SERVICE**

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from the exposed vein and left a wall of solid rock 150 feet high extending westward as far as the eye can see. Much of the coal was pulled out by the narrow-gauge predecessors of the *Henry Clay* . . . a lot of it on the same trackbed. Learn about the Centralia mine fire as you gaze across the valley to find smoke still rising out of the ground today. (NOTE: The temperature inside the mine averages 52 degrees, so a sweater or jacket is recommended, along with comfortable shoes.)

6:15 PM - return to Littlestown

6:45 PM - return to Westminster

PRICE PER PERSON: \$110.00

(PRICE INCLUDES: motorcoach transportation, guided tour & tasting, coal mine tour, & train ride)

Full payment is due by August 16<sup>th</sup>. Payment can be made by cash, check or money order and mailed to our office at below address. Final trip confirmation with itinerary & pertinent information will be sent 2 weeks prior to trip. Bus driver & tour director gratuities are not included in tour cost.

Rills can guarantee full refund only if the cancelled reservations can be resold to another customer. We strongly recommend purchasing trip cancellation insurance which is available through Travel Guard Insurance. For specific questions regarding cancellation insurance, call Travel Guard at (800)826-1300 and refer to Agency #50810 (Rill's Bus Service as agent). All policies will need to be quoted and/or purchased electronically, or by calling the 24-hour service center.

Tickets will be distributed individually on day of trip. Rill's Bus Service reserves the right to change itineraries and reservations at their discretion, with or without notice, if in the best interest of the customer and to improve the quality of the tour, which could be necessary for a variety of reasons including, but not limited to, local weather conditions, cancellations/substitutions for trip inclusions made by outside vendors, and/or any other circumstances beyond their control. Rill's Bus Service acts only as an agent on behalf of tour patrons in all matters relating to tour package inclusions, except transportation by their own vehicles, and is not responsible for any damage, delay, loss, injury, or accident to person or personal property when passenger is participating in tour activities and/or traveling by other transportation means while on tour prepared by Rill's. Furthermore, Rill's is not responsible for any additional expenses incurred as a result of sickness, injury, weather, or any other unforeseen circumstances that are beyond their control.

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